

Work Order ID 60760 - 2

Thursday, July 22, 2010 10:51:45 AM

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Item ID: D412-760-015

Revision ID:

Item Name: Cabin Floor Protector

Start Date: 7/22/2010 Start Qty: 3.00

Required Date: 7/29/2010 Req'd Qty: 3.00

Accept



Setup

Start



Stop



Reference:

Approvals: Process Plan:

PL

Date: 10-7-21 Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description
--------------------------------	--------------------------

Set Up/ Run Hours

Tool ID

Tool #

Plan Code

Accept Qty

Reject Qty

Reject Number

Insp. Stamp

Draw Nbr	Revision Nbr
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IIN-D412-760

D

100



DC

DOCUMENT CONTROL

0.00

Document Control

Memo

Photocopy bluefile & type labels per PPP D412-760-015 CHG002

PL 10-7-21
S 10/08/05

110



Packaging

Pick Kit

Packaging

0.00

Memo

0.00

10-7-21 SPL 3X
S 10/08/05

120



QC

QC4- 100% Inspect kits for completeness

Quality Control

0.00

Memo

0.00

S 10/08/05
T2

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Start Date: 7/22/2010 Start Qty: 3.00

Required Date: 7/29/2010 Req'd Qty: 3.00

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start

Stop



Cust Item ID:

Customer:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

Stop

Stop

Stop

Stop

Stop

Stop

Stop

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Packaging

Packaging

0.00

C108/5 *(2)*

Memo

0.00

Identify and pack for shipping as per PPP D412-760-015
Location: _____
PPP Rev: *B*

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/08/06 AJ

*MF
10-8-05*

Picklist Print

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Thursday, July 22, 2010 10:51:50 AM

Work Order ID: 60760

Parent Item: D412-760-015

Parent Item Name: Cabin Floor Protector



Start Date: 7/22/2010

Required Date: 7/29/2010

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP rev A 07.07.05 new issue EC
IPP Rev:B 08-08-20 revB as per dwg DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN960JD10 +3	NAS1149D0363J	Purchased	No			110	Each	0.0000	28	84		M115107 10-7-26 SF	
Washer +3	AN960JD416	Purchased	No			110	Each	0.0000	12	36		M115000 10-7-26 SF	
Cabin Floor Protector +3	D3574-5	Manufactured	No			110	Each	0.0000	1	3		B607602 10-7-27 SF	
Cabin Floor Protector +3	D3574-6	Manufactured	No			110	Each	0.0000	1	3		B60761 10-7-27 SF	
Cabin Floor Protector +3	D3575-5	Manufactured	No			110	Each	0.0000	1	3		B60764 10-7-27 SF	
Cabin Floor Protector +3	D3575-6	Manufactured	No			110	Each	0.0000	1	3		B60763 10-7-27 SF	
Cabin Floor Protector +3	D3580-1	Manufactured	No			110	Each	88.0000	6	18		10-7-28 SF (3)	
Joggle Bracket +3													

Location	Loc Qty	Loc Code
ST070	88	
48399	10	
59460	78	

10
8

Picklist Print

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Work Order ID: 60760

Parent Item: D412-760-015

Parent Item Name: Cabin Floor Protector



Start Date: 7/22/2010

Required Date: 7/29/2010

Start Qty: 3.00

Required Qty: 3.00

D3628-1

Manufactured

No

110

Each

52.0000

14

42

10-2-26



Cupped Washer

Location	Loc Qty	Loc Code
ST075	52	
55384	52	

D3628-3

Manufactured

No

110

Each

336.0000

6

18

10-2-26

Cupped Washer

Location	Loc Qty	Loc Code
ST075	336	
43031	336	

MS24694-S100

Purchased

No

110

Each

56.0000

6

18

10-2-26

FLAT HEAD SCREW

Location	Loc Qty	Loc Code
ST290A	56	
112475	56	

MS24694-S54

Purchased

No

110

Each

24.0000

14

42

10-2-26

Screw

Location	Loc Qty	Loc Code
ST289	24	
113359	24	

(25)

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Shop Packet Print

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5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	QTY -111	QTY -113	QTY -211	Part Number	Description
X							D412-760-011	CABIN FLOOR PROTECTOR KIT
	X						D412-760-013	CABIN FLOOR PROTECTOR KIT
		X					D412-760-015	CABIN FLOOR PROTECTOR KIT
			X				D412-760-017	CABIN FLOOR PROTECTOR KIT
				X			D412-760-111	AFT CABIN WALL AND PYLON PROTECTOR KIT
					X		D412-760-113	AFT CABIN WALL AND PYLON PROTECTOR KIT
						X	D412-760-211	BAGGAGE COMPARTMENT PROTECTOR KIT
1							D3574-1	CABIN FLOOR PROTECTOR
1							D3574-2	CABIN FLOOR PROTECTOR
	1						D3574-3	CABIN FLOOR PROTECTOR
	1						D3574-4	CABIN FLOOR PROTECTOR
		1					D3574-5	CABIN FLOOR PROTECTOR
		1					D3574-6	CABIN FLOOR PROTECTOR
	1						D3575-1	CABIN FLOOR PROTECTOR
	1						D3575-2	CABIN FLOOR PROTECTOR
	1						D3575-3	CABIN FLOOR PROTECTOR
	1						D3575-4	CABIN FLOOR PROTECTOR
		1					D3575-5	CABIN FLOOR PROTECTOR
		1					D3575-6	CABIN FLOOR PROTECTOR
			1				D3788-1	CABIN FLOOR PROTECTOR
			1				D3788-2	CABIN FLOOR PROTECTOR
			1				D3788-3	CABIN FLOOR PROTECTOR
			1				D3788-4	CABIN FLOOR PROTECTOR
6	4	6	6				D3580-1	JOGGLE BRACKET
14	40	14	14		36		D3628-1	CUPPED WASHER
6	8	6	6				D3628-3	CUPPED WASHER
					1		D3876-1	RH FORWARD WALL PROTECTOR
							D3876-3	FORWARD WALL PROTECTOR
							D3876-5	LH WALL PROTECTOR
							D3876-7	AFT WALL PROTECTOR
							D3876-9	RH AFT WALL PROTECTOR
							D3876-11	FLOOR PROTECTOR
							D3876-13	DOOR PROTECTOR
					1		D3933-1	LH AFT CABIN WALL PROTECTOR
					1		D3933-2	RH AFT CABIN WALL PROTECTOR
					1		D3935-1	LH PYLON PROTECTOR
					1		D3935-2	RH PYLON PROTECTOR
					1		D3935-3	LH PYLON PROTECTOR
					1		D3935-4	RH PYLON PROTECTOR
				14	14		D3942-1	ANGLE
					10	10	D3942-3	CLIP
						1	D3952-1	PLACARD
						36	80-004-2-6	INSERT
28	28	28					AN960JD10	WASHER
12	12	12					AN960JD416	WASHER
14	14	14					MS24694S54	SCREW
6	6	6					MS24694S100	SCREW
					36		MS27039-1-04	SCREW
				4	4		MS27039-4-10	SCREW
				6	6		MS27039-4-14	SCREW
				6	6		MS27039-5-08	SCREW
				8	8		MS27039-5-12	SCREW

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Revision: E

Date: 09.12.02